


# Schedule of Accreditation

issued by

## United Kingdom Accreditation Service

2 Pine Trees, Chertsey Lane, Staines-upon-Thames, TW18 3HR, UK

 <b>0830</b>  Accredited to ISO/IEC 17025:2005	<b>N J Metrology Limited</b>	
	<b>Issue No: 008</b>	<b>Issue date: 16 January 2018</b>
	28 Brecon Way Bedford MK41 8DD	Contact: Mr Neil Marriott Tel: 07831 207506 E-Mail: sales@njmetrology.com Website: www.njmetrology.com
<b>Calibration performed by the Organisation at the locations specified below</b>		

**Locations covered by the organisation and their relevant activities**

**Site activities performed away from the locations listed above:**

Location details	Activity	Location code
At customers premises	Dimensional	Site



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DETAIL OF ACCREDITATION

Measured Quantity Instrument or Gauge	Range	Calibration and Measurement Capability (CMC) Expressed as an Expanded Uncertainty  (k=2)	Remarks	Location Code
RANGE IN MILLIMETRES AND UNCERTAINTY IN MICROMETRES UNLESS OTHERWISE STATED				
MEASURING INSTRUMENTS AND MACHINES			NOTES	
Performance verification of coordinate measuring machines	As ISO 10360-2:2001 0 to 1550 (longest diagonal using end standards).	0.25 + (0.50 x length in m)	1. The uncertainty quoted is for the departure from flatness, i.e. the distance separating the two parallel planes which just enclose the surface under consideration.	Site
	Single stylus probing test - Form Using a 10 mm to 50 mm diameter test sphere	0.16		
Performance verification of co- ordinate measuring machines	As ISO 10360-2:2009 – CMM's for measuring linear dimensions 0 to 1550 (longest diagonal using end standards)	0.25 + (0.50 x length in m)		
	ISO 10360-5:2010 - Single stylus probing test - Form Using a 10 mm to 50 mm diameter test sphere	0.16		
FORM				
Surface plates				Site
Granite Cast iron	As BS 817:2008 160 x 100 to 2000 x 1500	1.5 + (0.80 x diagonal in m) See Note 1		
END				